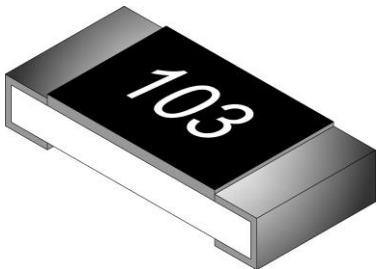




CUH Series Thick Film Ultra High Power
Chip Resistor Product Specifications

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■ Thick Film Ultra High Power Chip Resistor — CUH Series



■ Application

- Consumer electrical
- Home Appliance: Air conditioner, Refrigerator
- Computer & relative products: Main board
- Communication equipment: Cell phone, Fax machine
- Power equipment: Power supply , Illumination equipment
- Measuring instrument: Electric meter, Navigation equipment

■ Features

- Small size and light weight
- Reliability, high quality

■ Parts Number Explanation

Example:

CUH	0603	J	10R0	P	05	Z
Product Type	Size (Inch)	Resistor Tolerance	Resistor Value	Package	Quantity	Optional
CUH: Thick Film Ultra High Power Chip Resistor	0402 0603 0805 1206 1210 2010 2512	D : ±0.5% F : ±1% G : ±2% J : ±5%	0R=0R00 10mR=R010 100mR=R100 1R=1R00 10R=10R0 100R=100R 1K=1K00 1M=1M00	P : Paper Taping (0603~1210) Q : Paper Taping (0402) E : Embossed Taping	04 : 4000PCS 05 : 5000PCS 10 : 10000PCS 40 : 40000PCS 50 : 50000PCS	Z : Default code

■ Ultra High Power Rating Electrical Specifications

Type \ Item	Rated Power at 70℃	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/℃)	Resistance Range		
					D(±0.5%)	F(±1%) G(±2%)	J(±5%)
CUH0402	0.2W	50V	100V	±400	-	1Ω≤R<10Ω	
				±100	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	
CUH0603	0.33W	150V	200V	±400	-	1Ω≤R<10Ω	
				±100	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	
CUH 0805	0.5W	200V	300V	±400	-	1Ω≤R<10Ω	
				±100	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	
CUH1206	0.75W	200V	400V	±400	-	1Ω≤R<10Ω	
				±100	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	
CUH1210	1W			±400	-	1Ω≤R<10Ω	
				±100	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	
CUH2010	1.5W			±400	-	1Ω≤R<10Ω	
				±150	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	
CUH2512	3W	250V	500V	±400	-	1Ω≤R<10Ω	
				±150	10Ω≤R≤1MΩ	10Ω≤R≤10MΩ	

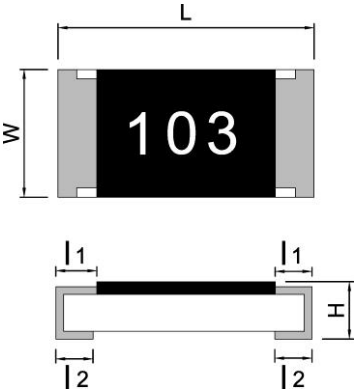
- For non-standard parts, please contact our sales dept.
- Operating Temperature Range : -55℃～+155℃.



CUH Series Thick Film Ultra High Power
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■ Type Dimension

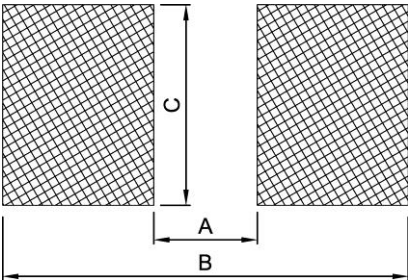


CUH0402 / CUH0603 / CUH0805 / CUH1206
CUH1210 / CUH2010 / CUH2512

Unit: mm					
Type	L	W	H	l ₁	l ₂
CUH0402	1.00 ± 0.05	0.50 ± 0.05	0.30 ± 0.05	0.15 ± 0.10	0.20 ± 0.10
CUH0603	1.60 ± 0.10	0.80 ± 0.10	0.40 ± 0.10	0.30 ± 0.20	0.30 ± 0.10
CUH0805	2.00 ± 0.10	1.25 ± 0.10	0.50 ± 0.15	0.30 ± 0.15	0.40 ± 0.15
CUH1206	3.05 ± 0.10	1.60 ± 0.10	0.55 ± 0.15	0.40 ± 0.20	0.50 ± 0.20
CUH1210	3.05 ± 0.10	2.50 ± 0.15	0.55 ± 0.15	0.50 ± 0.20	0.50 ± 0.20
CUH2010	5.00 ± 0.20	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
CUH2512	6.30 ± 0.20	3.20 ± 0.15	0.68 ± 0.15	0.60 ± 0.20	0.60 ± 0.20

● General Information

■ Recommend Land Pattern Design



■ Dimension

Unit: mm

Type Item	0402	0603	0805	1206	1210	2010	2512
A	0.60	0.80	1.30	2.20	2.00	3.80	4.90
B	1.60	2.40	2.90	4.20	4.40	6.60	8.10
C	0.70	1.00	1.40	1.70	2.70	2.70	3.40

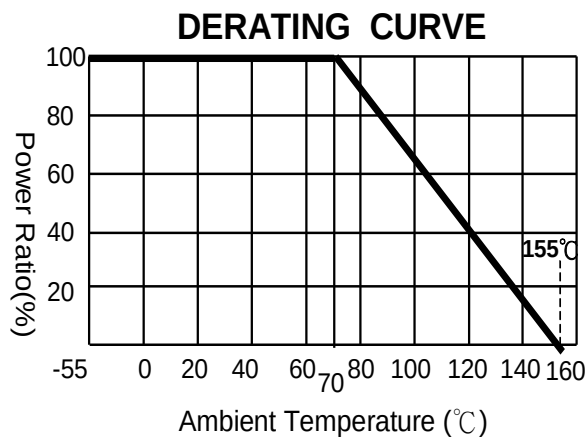


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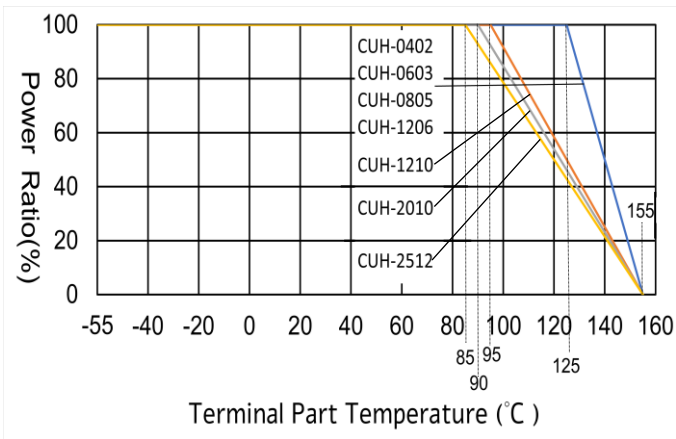
■ Performance Characteristics

■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C. For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

■ Terminal part temperature



For resistors operated terminal part temperature of described for each size or above , a power rating shall be derated in accordance with derating curve.

■ Voltage Rating or Current Rating

Resistance Range: $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

$$E(RCWV) = \sqrt{P \times R}$$

E=Rated voltage(V)
 P=Power rating(W)
 R=Nominal resistance(Ω)



CUH Series Thick Film Ultra High Power Chip Resistor Product Specifications

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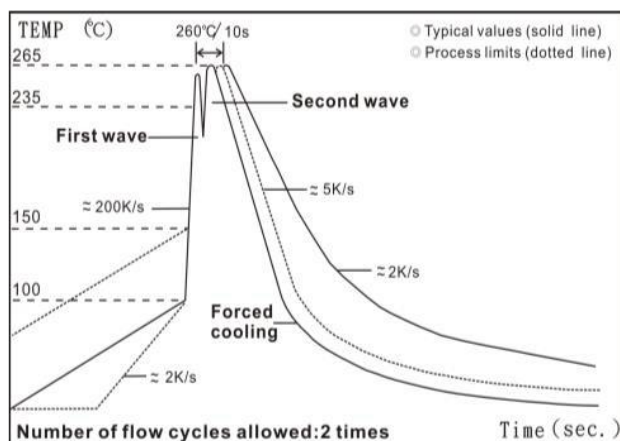
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● Reliability Test and Requirement

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	At 25℃ / -55℃ and 25℃ /+155℃, 25℃ is the reference temperature	As Spec
Short Time Overload	JIS-C-5201-1 4.13 IEC-60115-1 4.13	Ultra Power : 5 × Rated power or Max Overload Voltage whichever is less for 5 seconds	1% and below : ±(1.0%+0.05Ω) 2%、5% : ±(2.0%+0.10Ω)
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	260±5℃ for 30 seconds.	Individual leaching area ≤5% Total leaching area ≤ 10%
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260±5℃ for 10 seconds.	1% and below : ±(0.5%+0.05Ω) 2%、5% : ±(1.0%+0.05Ω)
Rapid Change of Temperature	JIS-C-5201-1 4.19 IEC-60115-1 4.19	-55℃ to +155℃, 5 cycles	1% and below : ±(0.5%+0.05Ω) 2%、5% : ±(1.0%+0.10Ω)
Resistance to Solvent	JIS-C-5201-1 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25℃ for 60 secs. Then the resistor is left in the room for 48 hrs.	1% and below : ±(0.5%+0.05Ω) 2%、5% : ±(0.5%+0.05Ω)
Damp Heat with Load	JIS-C-5201-1 4.24 IEC-60115-1 4.24	40±2℃, 90~95% R.H. RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF" .	1% and below : ±(1.0%+0.05Ω) 2%、5% : ±(2.0%+0.05Ω) Value <1Ω : ±(2.0%+0.05Ω)
Load Life (Endurance)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1	70±2℃, RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	1% and below : ±(1.0%+0.05Ω) 2%、5% : ±(3.0%+0.10Ω) Value <1Ω : ±(3.0%+0.10Ω)
Insulation Resistance	JJIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute.	≥ 10GΩ
Bending Strength	JIS-C-5201-1 4.33 IEC-60115-1 4.33	Bending once for 5 seconds D : 0402、0603、0805=5mm 1206、1210=3mm 2010、2512=2mm	1% and below : ±(1.0%+0.05Ω) 2%、5% : ±(1.0%+0.05Ω)

■ Recommended Customer Soldering Parameters

■ Wave solder Temperature condition

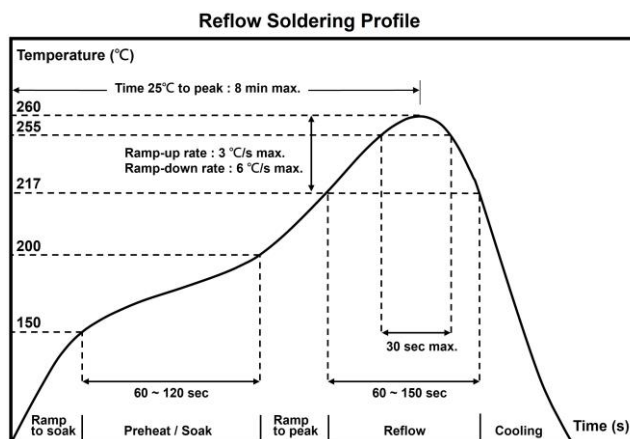




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■ Solder reflow Temperature condition



■ Rework temperature (hot air equipment) : 350°C, 3~5seconds

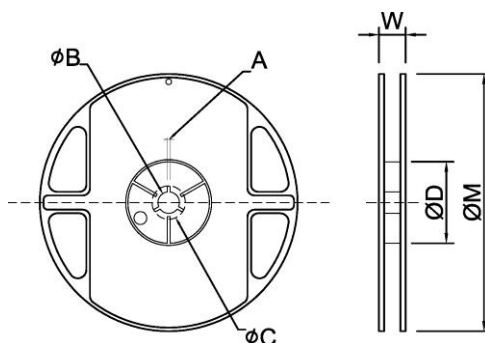
■ Recommended reflow methods

IR, vapor phase oven, hot air oven

If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements

■ Appendix For SMD Chip Resistor

● Packaging Information



■ Dimension

Unit: mm

Type	Size		A	φB	φC	φD	W	φM
0402	7"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
	13"	40K/50K Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
0603/0805/1206/1210	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
0603/0805 /1206	10"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	254±2.0
	13"	20K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
2010/2512	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0



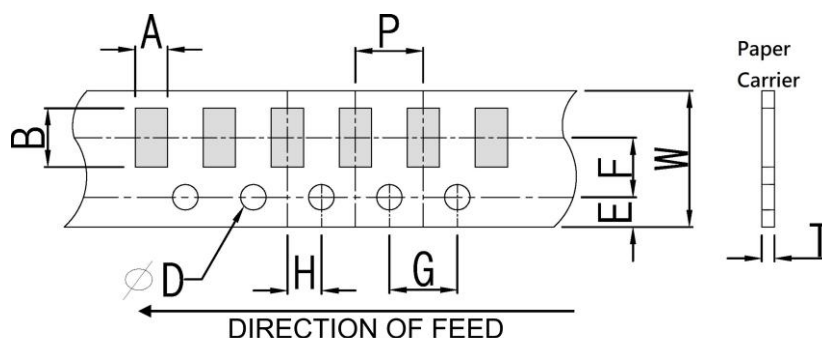
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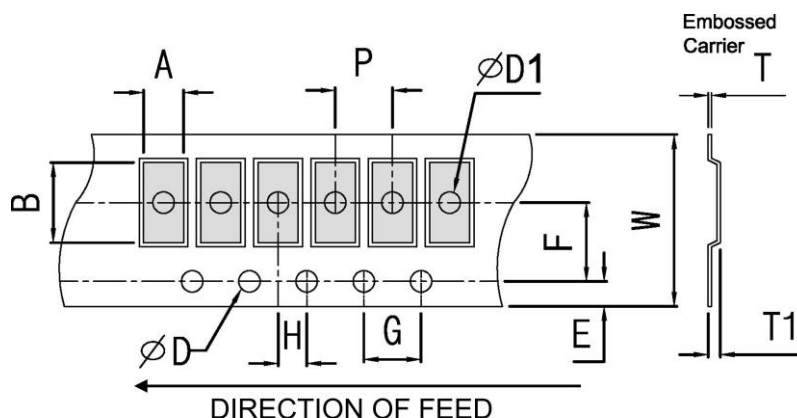
■ Tapping Specification



■ Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	P
Paper Type	0402	0.70 ± 0.1	1.20 ± 0.1	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.45 ± 0.1	$1.50^{+0.10}_{-0}$	2.0 ± 0.1
	0603	1.05 ± 0.2	1.80 ± 0.2	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.60 ± 0.1		4.0 ± 0.1
	0805	1.55 ± 0.2	2.30 ± 0.2	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.75 ± 0.1		
	1206	1.90 ± 0.2	3.50 ± 0.2	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.75 ± 0.1		
	1210	2.85 ± 0.2	3.50 ± 0.2	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.75 ± 0.1		



■ Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	$\phi D1$	T1	P
Embossed Type	2010	2.80 ± 0.20	5.60 ± 0.20	12 ± 0.10	1.75 ± 0.10	5.5 ± 0.05	4.0 ± 0.10	2.0 ± 0.05	0.23 ± 0.10	$1.50^{+0.10}_{-0}$	1.50 ± 0.10	0.85 ± 0.15	4.0 ± 0.1
	2512	3.40 ± 0.20	6.70 ± 0.20	12 ± 0.10	1.75 ± 0.10	5.5 ± 0.05	4.0 ± 0.10	2.0 ± 0.05	0.23 ± 0.10		1.50 ± 0.10	0.95 ± 0.15	

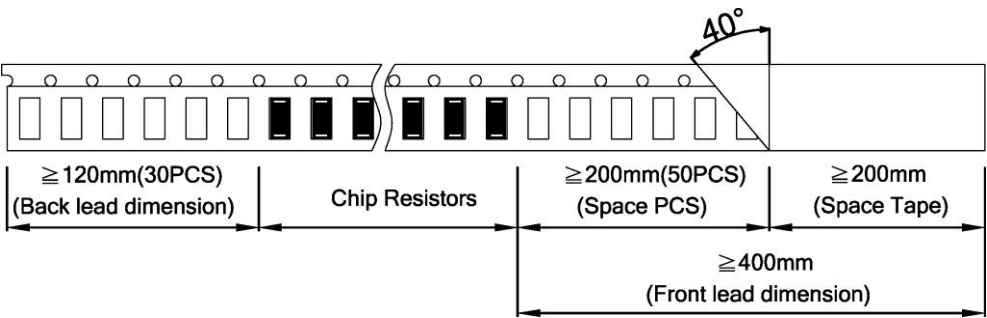


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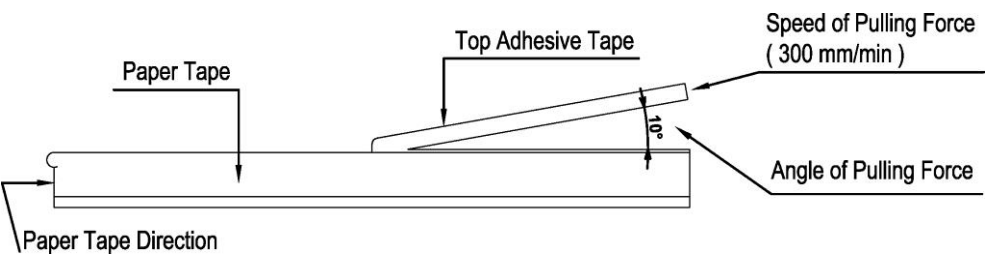
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■ Packing Material Data/Storage Data

■ Front & Back Lead Dimension

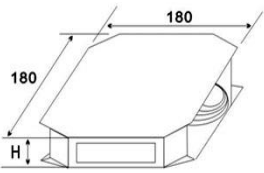


■ Top Adhesive Peel Off Strength : 10~70g

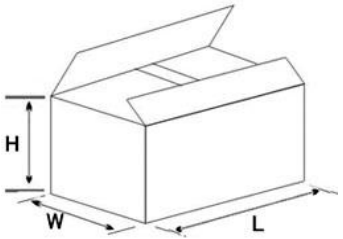


■ Package

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



■ Storage Data :

Storage time at the environment temp: $25\pm 5^{\circ}\text{C}$ & humidity: $60\pm 20\%$ is valid for two years.

■ Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.