



FCR-Series Fusible Chip Resistor Product Specifications

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■ Fusible Chip Resistor — FCR Series



■ Application

- The accurate fusibility is applicable to safety circuits in the wide range of electronic sets.
- Small in size, light in weight.
- Low temperature coefficient. (under ± 600 PPM/ $^{\circ}\text{C}$)
- Treat as the general resistance use.

■ Features

- Small size and light weight
- Reliability, high quality
- RoHS compliant and Halogen free products

■ Parts Number Explanation

■ Example:

FCR	2512	J	100R	E	04	Z
Product Type	Size (Inch)	Resistor Tolerance	Resistor Value	Package	Quantity	Optional
FCR	0402 0603 0805 1206 1210 2010 2512	F : $\pm 1\%$ J : $\pm 5\%$	1R=1R00 10R=10R0 100R=100R 1K=1K00	P : Paper Taping (0603~1210) Q : Paper Taping (0402) E : Embossed Taping	04 : 4000PCS 05 : 5000PCS 10 : 10000PCS	Z : Default G : 2512=1W 2010=0.75W 1210=0.5W



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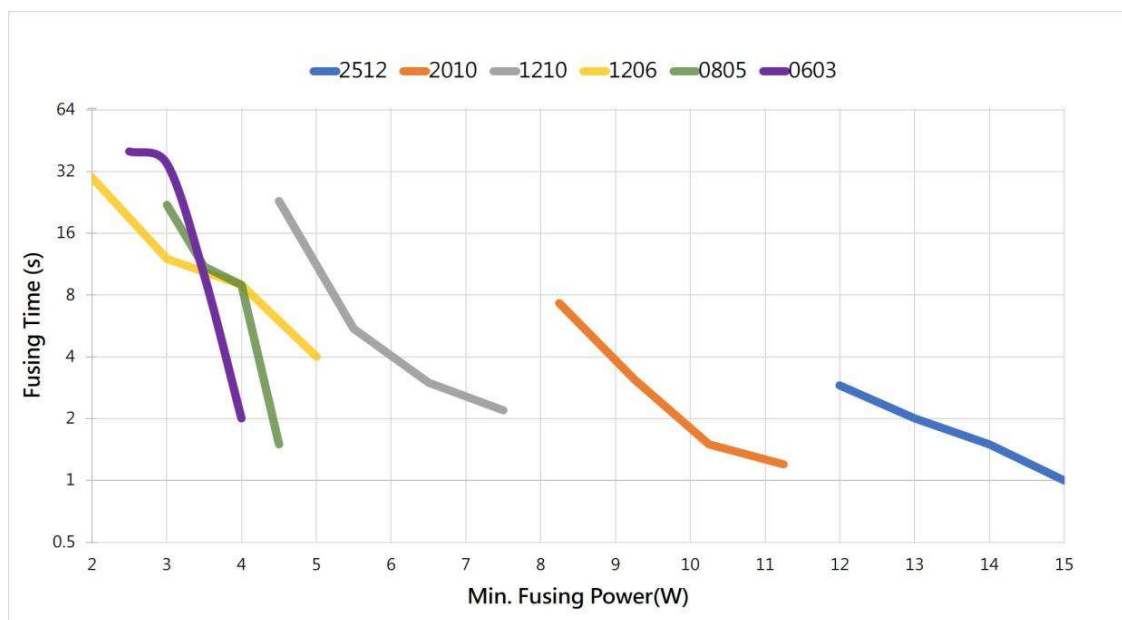
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Standard Electrical Specifications

Type\Item	Rated Power at 70℃	Max Hold-Off Voltage	Fusing Time & Min. Fusing Power	Resistance Range	T.C.R. (PPM/℃)	Standard Tolerance (%)
FCR0402	0.063W	50V	< 30 sec at 2.5W	$1\Omega \leq R < 48\Omega$	±600PPM	±1%,±5%
				$48\Omega \leq R < 471\Omega$	±400PPM	
				$471\Omega \leq R \leq 1K\Omega$	±200PPM	
FCR0603	0.1W	100V	< 30 sec at 3W	$1\Omega \leq R < 48\Omega$	±600PPM	
				$48\Omega \leq R < 471\Omega$	±400PPM	
				$471\Omega \leq R \leq 1.8K\Omega$	±200PPM	
FCR0805	0.125W	150V	< 30 sec at 3.25W	$1\Omega \leq R < 48\Omega$	±600PPM	
				$48\Omega \leq R < 471\Omega$	±400PPM	
				$471\Omega \leq R \leq 1.8K\Omega$	±200PPM	
FCR1206	0.25W	200V	< 30 sec at 5W	$0R47\Omega \leq R < 1\Omega$	±800PPM	
				$1\Omega \leq R < 48\Omega$	±600PPM	
				$48\Omega \leq R < 471\Omega$	±400PPM	
				$471\Omega \leq R \leq 1.8K\Omega$	±200PPM	
FCR1210	0.33W	250V	< 30 sec at 7.5W	$1\Omega \leq R < 48\Omega$	±600PPM	
	0.5W			$48\Omega \leq R < 471\Omega$	±400PPM	
FCR2010	0.5W	300V	< 30 sec at 11.25W	$1\Omega \leq R < 48\Omega$	±600PPM	
	0.75W			$48\Omega \leq R < 471\Omega$	±400PPM	
FCR2512	0.75W	400V	< 30 sec at 15W	$471\Omega \leq R \leq 1.8K\Omega$	±200PPM	
	1W			$1\Omega \leq R < 48\Omega$	±600PPM	
					$48\Omega \leq R < 471\Omega$	

- For non-standard parts, please contact our sales dept.
- Operating Temperature Range : -55℃ ~ +155℃.

Example of Fusing Characteristics

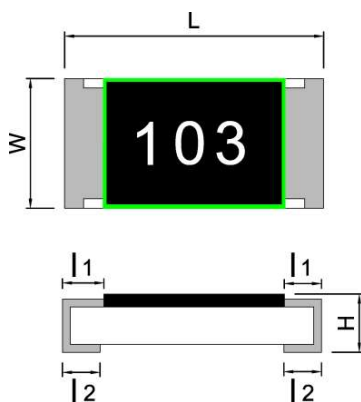




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■ Type Dimension



■ Dimension

Unit: mm

TYPE	L	W	H	l ₁	l ₂
FCR0402	1.00 ± 0.05	0.50 ± 0.05	0.30 ± 0.05	0.15 ± 0.10	0.20 ± 0.10
FCR0603	1.60 ± 0.10	0.80 ± 0.10	0.40 ± 0.10	0.30 ± 0.20	0.30 ± 0.10
FCR0805	2.00 ± 0.10	1.25 ± 0.10	0.50 ± 0.15	0.30 ± 0.15	0.40 ± 0.15
FCR1206	3.05 ± 0.10	1.60 ± 0.10	0.55 ± 0.15	0.40 ± 0.20	0.50 ± 0.20
FCR1210	3.05 ± 0.10	2.50 ± 0.15	0.55 ± 0.15	0.50 ± 0.20	0.50 ± 0.20
FCR2010	5.00 ± 0.20	2.50 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20
FCR2512	6.30 ± 0.20	3.20 ± 0.15	0.55 ± 0.10	0.60 ± 0.20	0.60 ± 0.20

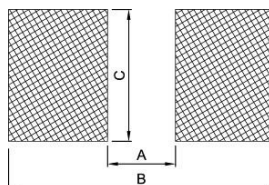


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● General Information

■ Recommend Land Pattern Design



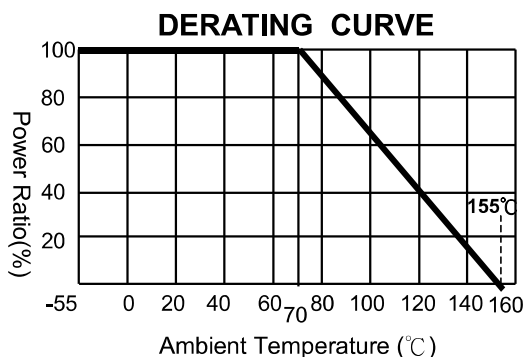
■ Dimension

Unit: mm

Item \ Type	0402	0603	0805	1206	1210	2010	2512
A	0.60	0.80	1.30	2.20	2.00	3.80	4.90
B	1.60	2.40	2.90	4.20	4.40	6.60	8.10
C	0.70	1.00	1.45	1.80	2.70	2.70	3.40

■ Performance Characteristics

■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C.
For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

■ Voltage Rating or Current Rating

Resistance Range: $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

$$E(RCWV) = \sqrt{P \times R}$$

E=Rated voltage(V)
P=Power rating(W)
R=Nominal resistance(Ω)



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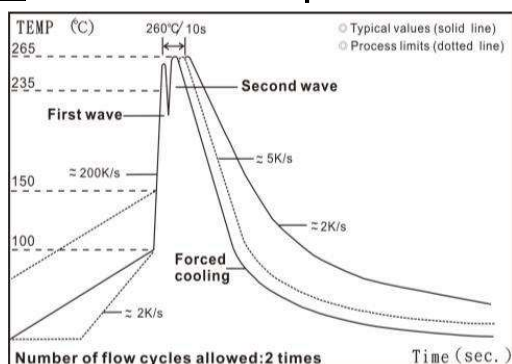
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● Reliability Test and Requirement

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS-C-5201-1 4.8 IEC-60115-1 4.8	At 25°C / -55°C and 25°C / +155°C, 25°C is the reference temperature	As Spec
Short Time Overload	JIS-C-5201-1 4.13 IEC-60115-1 4.13	2.5 times RCWV or Max. Overload voltage whichever is less for 5 seconds.	1% and below : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(2.0\%+0.10\Omega)$
Leaching	JIS-C-5201-1 4.18 IEC-60068-2-58 8.2.1	260 $\pm$ 5°C for 30 seconds.	Individual leaching area $\leq$ 5% Total leaching area $\leq$ 10%
Resistance to Soldering Heat	JIS-C-5201-1 4.18 IEC-60115-1 4.18	260 $\pm$ 5°C for 10 seconds.	1% and below : $\pm(0.5\%+0.05\Omega)$ 2%、5% : $\pm(1.0\%+0.05\Omega)$
Rapid Change of Temperature	JIS-C-5201-1 4.19 IEC-60115-1 4.19	-55°C to +155°C, 5 cycles	1% and below : $\pm(0.5\%+0.05\Omega)$ 2%、5% : $\pm(1.0\%+0.10\Omega)$
Resistance to Solvent	JIS-C-5201-1 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 60 secs. Then the resistor is left in the room for 48 hrs.	1% and below : $\pm(0.5\%+0.05\Omega)$ 2%、5% : $\pm(0.5\%+0.05\Omega)$
Damp Heat with Load	JIS-C-5201-1 4.24 IEC-60115-1 4.24	40 $\pm$ 2°C, 90~95% R.H. RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hrs "OFF".	1% and below : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(2.0\%+0.05\Omega)$ Value <1 Ω : $\pm(2.0\%+0.05\Omega)$
Load Life (Endurance)	JIS-C-5201-1 4.25 IEC-60115-1 4.25.1	70 $\pm$ 2°C, RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF".	1% and below : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(3.0\%+0.10\Omega)$ Value <1 Ω : $\pm(3.0\%+0.10\Omega)$
Insulation Resistance	JJIS-C-5201-1 4.6 IEC-60115-1 4.6	Apply 100VDC for 1 minute.	$\geq$ 10G Ω
Bending Strength	JIS-C-5201-1 4.33 IEC-60115-1 4.33	Bending once for 5 seconds D : 0402、0603、0805=5mm 1206、1210、1812=3mm 2010、2512、2030=2mm	1% and below : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(1.0\%+0.05\Omega)$

■ Recommended Customer Soldering Parameters

■ Wave solder Temperature condition

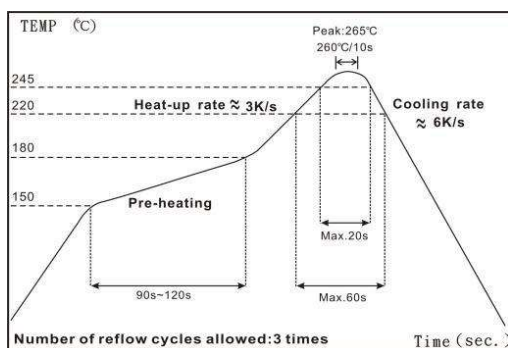




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■ Solder reflow Temperature condition



■ Rework temperature (hot air equipment) : 350°C, 3~5seconds

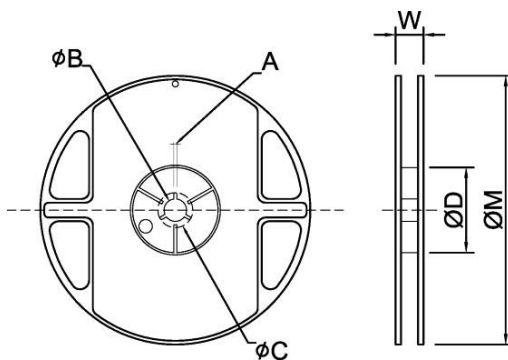
■ Recommended reflow methods

IR, vapor phase oven, hot air oven

If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

■ Appendix For SMD Chip Resistor

● Packaging Information



■ Dimension

Unit: mm

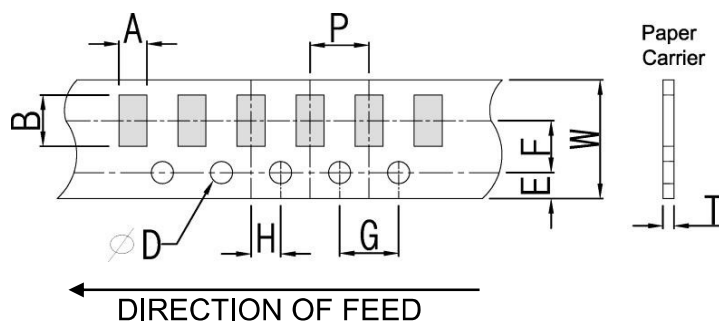
TYPE	SIZE		A	∅B	∅C	∅D	W	∅M
0402	7"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
	13"	40K/50K Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
0603/0805/1206/ 1210	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
0603/0805 /1206	10"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	254±2.0
	13"	20K/Reel	2.0±0.5	13.5±1.0	21±1.0	100±1.0	11.5±2.0	330±2.0
2010/2512	7"	4K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	178±2.0



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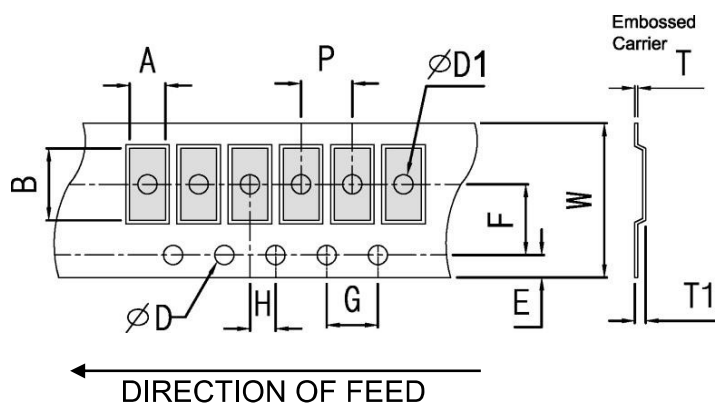
■ Tapping Specification



■ Dimension

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	P
Paper Type	0402	0.70±0.1	1.20±0.1	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.45±0.1	1.50 ^{+0.10} ₋₀	2.0±0.1
	0603	1.05±0.2	1.80±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.60±0.1		4.0±0.1
	0805	1.55±0.2	2.30±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1		
	1206	1.90±0.2	3.50±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1		
	1210	2.85±0.2	3.50±0.2	8.0±0.2	1.75±0.1	3.5±0.05	4.0±0.1	2.0±0.05	0.75±0.1		

Unit: mm



■ Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	$\phi D1$	T1	P
Embossed Type	2010	2.80±0.20	5.60±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10	1.50 ^{+0.10} ₋₀	1.50±0.10	0.85±0.15	4.0±0.1
	2512	3.40±0.20	6.70±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.23±0.10		1.50±0.10	0.85±0.15	

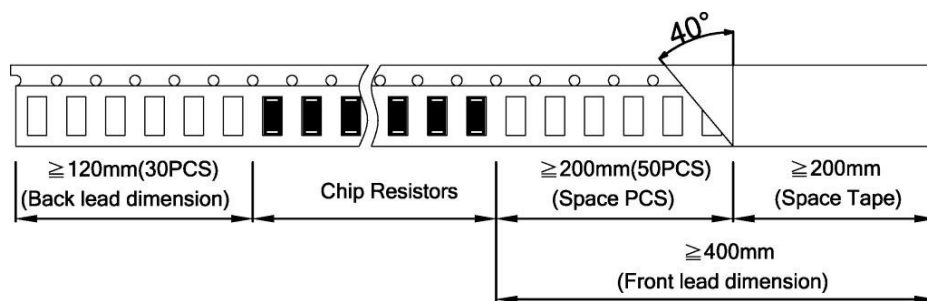


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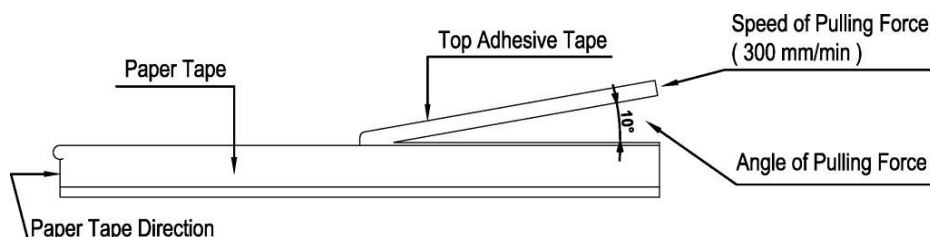
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■ Packing Material Data/Storage Data

■ Front & Back Lead Dimension

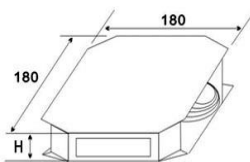


■ Top Adhesive Peel Off Strength : 10~70g

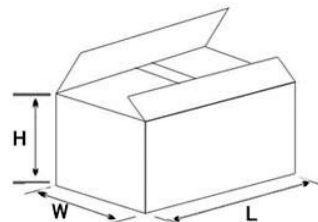


■ Package

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



■ Storage Data :

Storage time at the environment temp: $25 \pm 5^{\circ}\text{C}$ & humidity: $60 \pm 20\%$ is valid for one year from the date of delivery.



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■ Equipments Applicable:

Our company's products are produced under low temperature processing applicable to IR reflow surface mounting devices. It is comparatively not applicable to wave soldering which will possibly cause the risk ablating the element protection layer and the front conductor and cause the drift of the resistance value and ablation of the markings.

■ Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

■ 0603 E-96 Multiplier Code

Code	A	B	C	D	E	F	G	H	X	Y	Z
Multiplier	10^0	10^1	10^2	10^3	10^4	10^5	10^6	10^7	10^{-1}	10^{-2}	10^{-3}

CODING FORMULA

$\begin{array}{c} \text{XX} \\ \uparrow \\ \text{Resistance Code} \end{array}$
 $\begin{array}{c} \text{X} \\ \nwarrow \\ \text{Multiplier Code} \end{array}$

Example: $10.2\text{K}\Omega = \underline{102} \times \underline{10^2}\Omega = 02\text{C}$
 $33.2\Omega = \underline{332} \times \underline{10^{-1}}\Omega = 51\text{X}$

■ 0603 Standard E-96 Values and 0603 Resistance Codes

R-Value	100	102	105	107	110	113	115	118	121	124	127	130	133	137	140	143	147	150	154	158	162	165	169	174
Code	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
R-Value	178	182	187	191	196	200	205	210	215	221	226	232	237	243	249	255	261	267	274	280	287	294	301	309
Code	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
R-Value	316	324	332	340	348	357	365	374	383	392	402	412	422	432	442	453	464	475	487	499	511	523	536	549
Code	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
R-Value	562	576	590	604	619	634	649	665	681	698	715	732	750	768	787	806	825	845	866	887	909	931	953	976
Code	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96



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■ Standard Resistance Values in a Decade

Marking code:

- 1%: marking code, please refer to E96 and E24 data form as below
Ex: 120K, The marking code is 1203 in E24
121K, The marking code is 1213 in E96
- 5%: marking code, please refer to E24 data form as below
Ex: 120K, The marking code is 124 in E24
- Note: 0402 series resistor has no marking code.
- Type: 0603 1% marking code, please refer to E-96 multiplier code.
- **Note: jumper zero ohm resistor marking code is one 「0」 (except type below 0402).**

E96	E48	E96	E48	E96	E48	E96	E48	E96	E48	
100	100	169	169	287	287	487	487	825	825	
102		174		294		499		845		
105	105	178	178	301	301	511	511	866	866	
107		182		309		523		887		
110	110	187	187	316	316	536	536	909	909	
113		191		324		549		931		
115	115	196	196	332	332	562	562	953	953	
118		200		340		576		976		
121	121	205	205	348	348	590	590			
124		210		357		604				
								E24	E12	E6
								10	10	10
127	127	215	215	365	365	619	619	11		
								12	12	
130		221		374		634		13		
								15	15	15
133	133	226	226	383	383	649	649	16		
								18	18	
137		232		392		665		20		
								22	22	22
140	140	237	237	402	402	681	681	24		
								27	27	
143		243		412		698		30		
								33	33	33
147	147	249	249	422	422	715	715	36		
								39	39	
150		255		432		732		43		
								47	47	47
154	154	261	261	442	442	750	750	51		
								56	56	
158		267		453		768		62		
								68	68	68
162	162	274	274	464	464	787	787	75		
								82	82	
165		280		475		806		91		

According to IEC publication 63